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D5294-1
Job Sheet 202367



Part No: D5294-1

Job Qty: 24 pcs

Part Name: 1" Snap Hook



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/6/19

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.09.29 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	24 pcs	12/6/19	12/6/19	0.00	0.00	Purchasing - 1	NOV 11 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	24 pcs	12/6/19	12/6/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 11 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



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Container No: S230726



Part: D5294-1

Job No: 202367

Serial No/Batch: S230726

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/11/19

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				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
				120 QC 6	24 pcs	12/6/19
QC 6 - 68		NOV 22 2019 68				
QC 6 - 61		NOV 22 2019 9-89				
QC 6 - 40						
QC 6 - 81						
130 Packaging 3-1 - Stock - B4B	24 pcs	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		68-6
				Packaging 3 - 4 - B4B	STOCK 74	DAS
				Packaging 3 - 5 - B4B		NOV 25 2019
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	24 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21		DAS
				QC 21 - SA - 70		21
				QC 21 - SA - 53		NOV 25 2019 2-53

Part Op 100 - Issue P/O: _____ Possible Supplier: CTS Description: 1" snap hook Supplier P/N: 18460

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

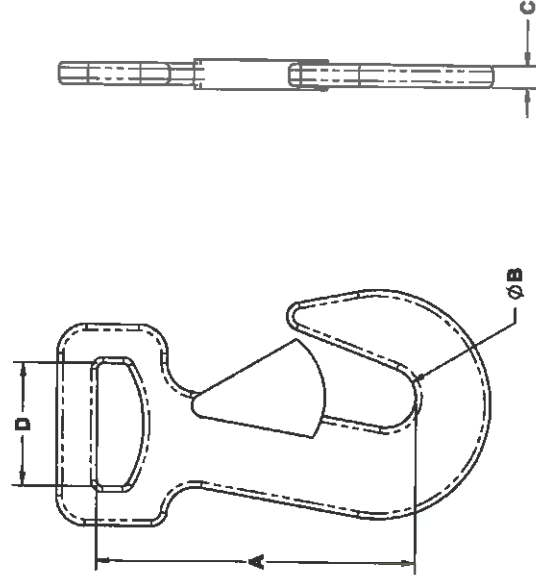
130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
18460	1" Snap Hook	24 pcs (1 ea)	100-Purchasing	5230724
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	18460	24	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D5294-X SNAP HOOK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207367 MLS
19-10-28

DART P/N	DESCRIPTION	VENDOR	VENDOR P/N	A	B	C	D	MATERIAL	BREAKING STRENGTH	WEIGHT
D5294-1	1" SNAP HOOK	C.T.S.	18480	2.76	0.47	0.14	1.08	STEEL	3000 LBS	0.21 LBS

- NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: SEE TABLE

RELEASED
R 2015-09-08
624 R-624

A		NEW ISSUE		DESCRIPTION		DATE	
REV.	BY	DATE	BY	DATE	DATE	DATE	DATE
DESIGN	DB	15.09.01	DB	15.09.01	DART AEROSPACE LTD		
DRAWN	DB		DB		HAWKESBURY, ONTARIO, CANADA		
CHECKED	AP		AP		DRAWING NO.		
MFG. APPR.	DD		DD		D5294		
APPROVED	WM		WM		TITLE		
DE APPR.	DE		DE		SNAP HOOK		
DATE	15.09.01		DATE	15.09.01	SCALE		
					NTS		

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Job: _____		DISPOSITION				DEPARTMENT/PROCESS																	
Part No. _____		Rework Scrap Use-as-is				Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality											
Date :	Sequence #:	QTY Affected :		MRB (QS1042)																			
Description Work Order Deviation				Disposition																			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY																			
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread									
				Completed By																			
				Lead hand / Supervisor																			
				QC / QA Coordinator																			